Notice of Allowability	Application No.	Applicant(s)
	09/265,432	TERADA ET AL.
	Examiner	Art Unit
	Thu Nguyen	3661
The MAILING DATE of this communication apperation apperation apperation apperation apperation and all claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313  1. This communication is responsive to Amendment filed on formula allowed claim(s) is/are 1, 5-9, 13-16 (now renumbered)	(OR REMAINS) CLOSED in or other appropriate common GHTS. This application is and MPEP 1308.  Sebruary 23, 2006.	n this application. If not included unication will be mailed in due course. THIS
<ul> <li>3.  Acknowledgment is made of a claim for foreign priority unappriority and a)  All b)  Some* c)  None of the:</li> <li>1.  Certified copies of the priority documents have</li> <li>2.  Certified copies of the priority documents have</li> <li>3.  Copies of the certified copies of the priority documents have</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ul>	been received. been received in Application	on No
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" on noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  4. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give	ENT of this application. itted. Note the attached EXA	AMINER'S AMENDMENT or NOTICE OF
<ul> <li>5. ☐ CORRECTED DRAWINGS (as "replacement sheets") mus</li> <li>(a) ☐ including changes required by the Notice of Draftspers</li> </ul>	t be submitted.	
1)  hereto or 2) to Paper No./Mail Date		
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or	
Identifying indicia such as the application number (see 37 CFR 1, each sheet. Replacement sheet(s) should be labeled as such in the	84(c)) should be written on the header according to 37 CF	he drawings in the front (not the back) of R 1.121(d).
<ol> <li>DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT I</li> </ol>	sit of BIOLOGICAL MATI FOR THE DEPOSIT OF BIO	ERIAL must be submitted. Note the DLOGICAL MATERIAL.
Attachment(s)  1. ☐ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)  3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date  4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. ☐ Interview So Paper No./ 8), 7. ☐ Examiner's	formal Patent Application (PTO-152) ummary (PTO-413), 'Mail Date Amendment/Comment Statement of Reasons for Allowance

Application/Control Number: 09/265,432

Art Unit: 3661

## REASONS FOR ALLOWANCE

1. The following is an examiner's statement of reasons for allowance:

Prior arts of record do not disclose a cutting tool for use in a robot system, the cutting tool has cutting effecting end pointed biased with a radial offset with respect to a final rotational axis of the wrist of the robot arm and directed toward the final rotational axis, the cutting tool includes a variable axis including a linear axis for varying a position or a direction of the effecting end with respect to the final rotational axis of the wrist. Claims 9 and 16 disclose a method for machining a cylindrical workpiece using the cutting tool disclosed in claims 1 and 8.

Hirai does not disclose a cutting tool including the linear variable axis. The variable axis disclosed by Hirai is of a tool post not a cutting tool. Further Hirai does not disclose a motivation for constructing a cutting tool with a variable linear axis or rotational axis, and a motivation for using the cutting tool with a robot system with the end effector biased toward the final rotation axis.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Application/Control Number: 09/265,432

Art Unit: 3661

Page 3

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thu Nguyen whose telephone number is (571) 272-6967. The examiner can normally be reached on T-F (7:30-6:00).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas Black can be reached on (571) 272-6956. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

May 11, 2006

THUV.NGUYEN PRIMARY EXAMINER

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